

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), 29CFR1910/1200 and GHS Rev. 3

Effective date: 02.25.2016

Super Sap ONE Hardener

1 Identification of the substance/mixture and of the company/undertaking



1.1 Product identifier

Material name: Super Sap ONE Hardener

Product code: 12-ONE

1.2 Relevant identified uses of the substance or mixture and uses advised against: Liquid curing agent for epoxy resin

1.3 Details of the manufacturer/supplier of the safety data sheet

Manufacturer:

Entropy Resins, Inc.
30621 San Antonio St.
Hayward, CA 94544 USA
1-310-882-2120
info@entropyresins.com

Supplier:

Europe / Africa / Middle East: Ferrer Dalmau
Ferrer-Dalmau / Rosalia de Castro 21 08025
Barcelona, Spain
+34 93 487 40 15
info@entropyresins.eu

Emergency telephone number:

3 E Company Emergency

International shipments (Outside of USA and China) : +1-760-476-3962

Shipments within the United States: 1-760-476-3962

For shipments within China: 0532-8388-9090 (National Chemical Emergency)

2 Hazards identification

2.1 Classification of the substance or mixture:

In compliance with EC regulation No. 1272/2008, 29CFR1910/1200 and GHS Rev. 3 and amendments.

Skin corrosion, category 1B.

Serious eye damage, category 1.

Acute toxicity (oral), category 4.

Acute toxicity (dermal), category 4.

Skin sensitization, category 1.

Chronic aquatic hazard, category 3.

Acute aquatic hazard, category 3.

Hazard-determining components of labeling:

Benzyl Alcohol

piperazine (solid)

1-Piperazineethanamine

trimethylhexane-1,6-diamine

1,3-Cyclohexanebis(methylamine), mixture of isomers

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Cashew nutshell liquid

2.2 Label elements

Hazard pictograms:

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Signal word: Danger

Hazard statements:

- H290 May be corrosive to metals.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.

Precautionary statements:

- P234 Keep only in original container.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P330+P331+P310 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.
- P303+P361+P353+P310 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
- P304+P340+P310 If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
- P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
- P321 Specific treatment (see supplemental first aid instructions on this label).
- P333+P313 If skin irritation or a rash occurs: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P390 Absorb spillage to prevent material damage.
- P406 Store in corrosive resistant stainless steel container with a resistant inner liner.
- P501 Dispose of contents and container as instructed in Section 13.

2.3 Other hazards: None known

Information concerning particular hazards for humans and environment:

The product has to be labeled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

Classification system:

The classification is according to EC regulation No. 1272/2008, 29CFR1910/1200 and GHS Rev. 3 and amendments, and extended by company and literature data. The classification is in accordance with the latest editions of international substances lists, and is supplemented by information from technical literature and by information provided by the company.

3 Composition/information on ingredients

3.1 Chemical characterization: None

3.2 Description: None

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3.3 Hazardous components (percentages by weight)

Identification	Name	Classification	Wt. %
CAS number: 100-51-6	Benzyl Alcohol	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319 Aquatic Acute 2; H401	10-40
CAS number: 102-71-6	Triethanolamine		0.02-8.5
CAS number: 110-85-0	Piperazine		0.1-12
CAS number: 140-31-8	1-Piperazineethanamine	Acute Tox. 4; H302 Acute Tox. 3; H311 Skin Sens. 1; H317 Skin Corr. 1B; H314 Aquatic Chronic 3; H412	0.01-8.5
CAS number: 25620-58-0	Trimethylhexamethylenediamine	Acute Tox. 4; H302 Skin Sens. 1; H317 Skin Corr. 1B; H314 Aquatic Chronic 3; H412	5-25
CAS number: 2579-20-6	1,3-Cyclohexanedimethanamine	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	10-40
CAS number: 2855-13-2	Isophorone diamine	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Sens. 1; H317 Skin Corr. 1B; H314 Aquatic Chronic 3; H412	2-15
CAS number: 68889-71-4	Octahydro-4,7-methano-1H-indenedimethylamine		0.05-8.5
CAS number: 8007-24-7	Cashew nutshell liquid	Skin Sens. 1; H317 Skin Irrit. 2 ; H315 Eye Irrit. 2; H319 Stot SE 3; H335	3-30

3.4 Additional information: None.

4 First aid measures

4.1 Description of first aid measures

General information: None.

After inhalation:

- Move exposed individual to fresh air.
- Loosen clothing as necessary and position individual in a comfortable position.
- Maintain an unobstructed airway.
- Immediately call a POISON CONTROL CENTER or seek medical attention.

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After skin contact:

Immediately remove all contaminated clothing.
Wash affected area with soap and water.
Immediately call a POISON CONTROL CENTER or seek medical attention.

After eye contact:

Rinse/flush exposed eye(s) gently using water for 15-20 minutes.
Remove contact lens(es) if able to do so during rinsing.
Immediately call a POISON CONTROL CENTER or seek medical attention.

After swallowing:

Immediately call a POISON CONTROL CENTER or seek medical attention.
Do not induce vomiting.
Rinse mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed:

None

4.3 Indication of any immediate medical attention and special treatment needed:

No additional information.

5 Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Use appropriate fire suppression agents for adjacent combustible materials or sources of ignition.

Unsuitable extinguishing media:

Do not use water as an extinguisher.

5.2 Special hazards arising from the substance or mixture:

Thermal decomposition can lead to release of irritating gases and vapors.

5.3 Advice for firefighters

Protective equipment:

Wear protective eye wear, gloves and clothing.
Refer to Section 8.

5.4 Additional information:

Avoid inhaling gases, fumes, dust, mist, vapor and aerosols.
Avoid contact with skin, eyes and clothing.

6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation.
Ensure air handling systems are operational.

6.2 Environmental precautions:

Should not be released into the environment.
Prevent from reaching drains, sewer or waterway.

6.3 Methods and material for containment and cleaning up:

Wear protective eye wear, gloves and clothing.

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Absorb spillage to prevent material damage.

6.4 Reference to other sections: None

7 Handling and storage

7.1 Precautions for safe handling:

Do not eat, drink, smoke or use personal products when handling chemical substances.

Avoid breathing mist or vapor.

Do not add water to corrosives as this can cause a violent reaction.

7.2 Conditions for safe storage, including any incompatibilities:

Store in a cool, well-ventilated area.

Store in corrosive resistant container with a resistant inner lining.

Keep away from incompatibles such as oxidizing agents, organic materials, metals, alkalis and moisture.

7.3 Specific end use(s): No additional information.

8 Exposure controls/personal protection



8.1 Control parameters:

100-51-6, Benzyl Alcohol, WEEL TWA 10.0 ppm.

102-71-6, 2,2',2''-nitriлотriethanol, ACGIH TWA 5mg/m³.

8.2 Exposure controls

Appropriate engineering controls:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of use or handling.

Respiratory protection:

When necessary, use NIOSH-approved breathing equipment.

Protection of skin:

Select glove material impermeable and resistant to the substance.

Eye protection:

Safety goggles or glasses, or appropriate eye protection.

General hygienic measures:

Wash hands before breaks and at the end of work.

Avoid contact with skin, eyes and clothing.

9 Physical and chemical properties

9.1 Information on basic physical and chemical properties

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Appearance (physical state, color):	Liquid	Explosion limit lower: Explosion limit upper:	Not determined or not available. Not determined or not available.
Odor:	Not determined or not available.	Vapor pressure:	Not determined or not available.
Odor threshold:	Not determined or not available.	Vapor density:	Not determined or not available.
pH-value:	11	Relative density:	Not determined or not available.
Melting/Freezing point:	Not determined or not available.	Solubilities:	Not determined or not available.
Boiling point/range:	150C	Partition coefficient (n-octanol/water):	Not determined or not available.
Flash point (closed cup):	125C	Auto/Self-ignition temperature:	Not determined or not available.
Evaporation rate:	Not determined or not available.	Decomposition temperature:	Not determined or not available.
Flammability (solid, gaseous):	Not determined or not available.	Dynamic viscosity:	200cps.
Density:	0.99g/cm ³	Kinematic viscosity:	Not determined or not available.

10 Stability and reactivity

10.1 Reactivity: Does not react under normal conditions of use and storage.

10.2 Chemical stability: Stable under normal conditions of use and storage.

10.3 Possibility of hazardous reactions: None under normal conditions of use and storage.

10.4 Conditions to avoid: None known.

10.5 Incompatible materials:

Monomers, resins, water and oxidizing agents.

10.6 Hazardous decomposition products: None known.

11 Toxicological information

11.1 Information on toxicological effects:

Routes of exposure: No information available.

Acute toxicity:

Oral:

Benzyl Alcohol: LD50 Rat 1,230 mg/kg.

1,3-Cyclohexanebis(methylamine), mixture of isomers: rat - female - > 300 - 2,000 mg/kg.

2,2',2"-nitrilotriethanol: LD50 Mouse 5,846 mg/kg.

piperazine (solid): LD50 Rat 2,600 mg/kg.

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Cashew nutshell liquid: LD50 Rat >1000 mg/kg.

1-Piperazineethanamine: LD50 Oral - rat - male - 2,097 mg/kg.

Octahydro-4,7-methano-1H-indenedimethylamine: LD50 502 mg/kg rat.

trimethylhexane-1,6-diamine: LD50: rat 910 mg/kg.

3-aminomethyl-3,5,5-trimethylcyclohexylamine: LD50: rat male 1,030 mg/kg.

Dermal:

3-aminomethyl-3,5,5-trimethylcyclohexylamine: LD50: rat >2,000 mg/kg.

2,2',2''-nitrilotriethanol: LD50: Rabbit - > 22.5 g/kg.

Cashew nutshell liquid: LD50 Rat >2000 mg/kg.

piperazine (solid): LD50 Rabbit 8,300 mg/kg.

1-Piperazineethanamine: LD50 Dermal - rabbit - male - 866 mg/kg.

Octahydro-4,7-methano-1H-indenedimethylamine: LD50 400 - 500 mg/kg rat.

Inhalation:

3-aminomethyl-3,5,5-trimethylcyclohexylamine: LC50: Rat 4h >5.01 mg/l.

piperazine (solid): LC0 Rat 4h .8 mg/l.

Skin corrosion/irritation:

Benzyl Alcohol BLK: Rabbit No skin irritation 24h.

piperazine (solid): Rabbit: causes burns.

trimethylhexane-1,6-diamine: Causes skin burns.

1,3-Cyclohexanebis(methylamine), mixture of isomers: Rabbit - Severe burns.

3-aminomethyl-3,5,5-trimethylcyclohexylamine: Rabbit: causes burns 24 h.

Serious eye damage/irritation:

Benzyl Alcohol BLK: Rabbit Eye irritation 24h.

piperazine (solid): Rabbit: severe eye irritation -24hr.

3-aminomethyl-3,5,5-trimethylcyclohexylamine: Rabbit: corrosive to eyes 24h.

Respiratory or skin sensitization:

piperazine (solid): Guinea pig: may cause sensitization by skin contact.

Carcinogenicity: No additional information.

IARC (International Agency for Research on Cancer):

Group 3 - Not classifiable as to its carcinogenicity to humans: Triethanolamine.

NTP (National Toxicology Program): None of the ingredients are listed.

Germ cell mutagenicity: No additional information.

Reproductive Toxicity: No additional information.

STOT-single and repeated exposure: No additional information.

Aspiration toxicity: No information available.

Additional toxicological information: No additional information.

12 Ecological information

12.1 Toxicity:

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Benzyl Alcohol: Fish, LC50 - Lepomis macrochirus (Bluegill) - 10 mg/l - 96 h.
 1,3-Cyclohexanebis(methylamine), mixture of isomers: Aquatic Plants, static test EC50 - Pseudokirchneriella subcapitata (green algae) - 56.7 mg/l - 72h.
 1,3-Cyclohexanebis(methylamine), mixture of isomers: Bacteria, Growth inhibition EC50 - Sludge Treatment - > 1,000 mg/l - 3 h.
 trimethylhexane-1,6-diamine: Aquatic invertebrates, EC50 - Daphnia magna (Water flea) - 31.5 mg/l - 24 h.
 trimethylhexane-1,6-diamine: Fish, LC50 - Leuciscus idus (Golden orfe) - 172.0 mg/l - 48.0 h.
 trimethylhexane-1,6-diamine: Aquatic Plants, EC50 - Desmodosmus subspicatus (green algae) - 29.5 mg/l - 72 h.
 Benzyl Alcohol: Aquatic invertebrates, EC50 - Daphnia magna (Water flea) - 55 mg/l - 24 h.
 2,2',2''-nitrilotriethanol: Fish, Lepomis macrochirus (Bluegill) - 450 - 1,000 mg/l - 96 h.
 2,2',2''-nitrilotriethanol: Aquatic invertebrates, Daphnia magna (Water flea) - 609.98 mg/l - 48 h.
 piperazine (solid) : Fish, LC50 - Poecilia reticulata (guppy) - > 1,800 mg/l - 96.0 h.
 piperazine (solid): Aquatic invertebrates, EC50 - Daphnia magna (Water flea) - 21 mg/l - 48 h.
 3-aminomethyl-3,5,5-trimethylcyclohexylamine: Aquatic invertebrates, Immobilization EC50 - Daphnia magna (Water flea) - 23 mg/l - 48 h.
 3-aminomethyl-3,5,5-trimethylcyclohexylamine: Fish, semi-static test LC50 - Leuciscus idus (Golden orfe) - 110 mg/l - 96.0 h.
 Cashew nutshell liquid: Fish, LL50 >1000 mg/L 96 hr.
 Cashew nutshell liquid: Aquatic invertebrates, LL50: >1000 mg/L 48 hr.
 Cashew nutshell liquid: Aquatic Plants, EC50 - (biomass) 250 mg/L 72hr.
 Cashew nutshell liquid: Aquatic Plants, EC50 - (growth rate) 1300 mg/L 72hr.
 3-aminomethyl-3,5,5-trimethylcyclohexylamine: Aquatic Plants, static test EC50 - Desmodosmus subspicatus (green algae) - 37 mg/l - 72 h.
 piperazine (solid) : Aquatic Plants, EC50 - Pseudokirchneriella subcapitata (green algae) - > 1,000 mg/l - 72 h.
 3-aminomethyl-3,5,5-trimethylcyclohexylamine: Bacteria, EC10 - Pseudomonas putida - 1,120 mg/l - 18 h.
 1-Piperazineethanamine: Fish, static test LC50 - Pimephales promelas (fathead minnow) - ca. 2,190 mg/l - 96 h.
 1-Piperazineethanamine: Aquatic invertebrates, static test EC50 - Daphnia magna (Water flea) - 58 mg/l - 48 h.
 1,3-Cyclohexanebis(methylamine), mixture of isomers: Fish, semi-static test LC50 - Leuciscus idus (Golden orfe) - 130 mg/l - 96 h.
 1,3-Cyclohexanebis(methylamine), mixture of isomers: Aquatic invertebrates, static test EC50 - Daphnia magna (Water flea) - 33.1 mg/l - 48 h.

12.2 Persistence and degradability: No additional information.

12.3 Bioaccumulative potential: No additional information.

12.4 Mobility in soil: No additional information.

General notes: No additional information.

12.5 Results of PBT and vPvB assessment:

PBT: No additional information.

vPvB: No additional information.

12.6 Other adverse effects: No additional information.

13 Disposal considerations

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13.1 Waste treatment methods


Relevant information:

It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities. (US 40CFR262.11).


14 Transport information

Land transport:

DOT (49 CFR) transport

14.1 UN Number:	2735
14.2 UN Proper shipping name:	Polyamines, liquid, corrosive, n.o.s.(Isophorone diamine)
14.3 UN Transport hazard classes:	8
14.4 Packing group: Danger label:	III 8 Corrosive substances 
14.5 Environmental hazards:	Yes
14.6 Special precautions for user:	None

ADR/RID

14.1 UN Number:	2735
14.2 UN Proper shipping name:	Polyamines, liquid, corrosive, n.o.s.(Isophorone diamine)
14.3 UN Transport hazard classes:	8
14.4 Packing group: Danger label:	III 8 Corrosive substances 
Tunnel restriction code: Transport category: Hazard ID number:	None None None
14.5 Environmental hazards:	Yes
14.6 Special precautions for user:	None

Air transport:

IATA-DGR


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14.1 UN Number:	2735
14.2 UN Proper shipping name:	Polyamines, liquid, corrosive, n.o.s.(Isophorone diamine)
14.3 UN Transport hazard classes:	8
14.4 Packing group: Danger label:	III 8 Corrosive substances 
14.5 Environmental hazards:	Yes
14.6 Special precautions for user:	None

Sea transport:

IMDG

14.1 UN Number:	2735
14.2 UN Proper shipping name:	Polyamines, liquid, corrosive, n.o.s.(Isophorone diamine)
14.3 UN Transport hazard classes:	8
14.4 Packing group: Danger label: EMS code:	III 8 Corrosive substances  None
14.5 Environmental hazards:	Yes
14.6 Special precautions for user:	None
14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:	Not applicable

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.

North American

SARA Section 311/312 (Specific toxic chemical listings): Not classified.

SARA Section 302 (Extremely hazardous substances): None of the ingredients are listed.

SARA Section 313 (Specific toxic chemical listings): None of the ingredients are listed.

TSCA (Toxic Substances Control Act): All ingredients are listed.

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TSCA Rules and Orders: Not applicable.

Proposition 65 (California):

Chemicals known to cause cancer: None of the ingredients are listed.

Chemicals known to cause reproductive toxicity for females: None of the ingredients are listed.

Chemicals known to cause reproductive toxicity for males: None of the ingredients are listed.

Chemicals known to cause developmental toxicity: None of the ingredients are listed.

Canada

Canadian Domestic Substances List (DSL): All ingredients are listed.

European Union

REACH Article 57 (SVHC): None of the ingredients are listed.

Germany MAK: Not classified.

Australia

Australian Inventory of Chemical Substances (AICS): All ingredients are listed.

China

Inventory of Existing Chemical Substances in China (IECSC): All ingredients are listed.

Japan

Inventory of Existing and New Chemical Substances (ENCS): All ingredients are listed.

Korea

Existing Chemicals List (ECL): All ingredients are listed.

New Zealand

New Zealand Inventory of Chemicals (NZOIC): All ingredients are listed.

Philippines

Philippine Inventory of Chemicals and Chemical Substances (PICCS): All ingredients are listed.

Taiwan

Taiwan Chemical Substance Inventory (TSCI): All ingredients are listed.

16 Other information

Abbreviations and Acronyms: None

Summary of classification in section 3:

Acute Tox. 4; H302	Acute toxicity (oral), category 4
Acute Tox. 4; H332	Acute toxicity (inhalation), category 4
Eye Irrit. 2; H319	Eye irritation, category 2A
Aquatic Acute 2; H401	Acute aquatic hazard, category 2
Acute Tox. 3; H311	Acute toxicity (dermal), category 3
Skin Sens. 1; H317	Skin sensitization, category 1
Skin Corr. 1B; H314	Skin corrosion, category 1B
Aquatic Chronic 3; H412	Chronic aquatic hazard, category 3
Acute Tox. 4; H312	Acute toxicity (dermal), category 4
Skin Corr. 1A; H314	Skin corrosion, category 1A

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Eye Dam. 1; H318	Serious eye damage, category 1
Skin Irrit. 2 ; H315	Skin irritation, category 2
Stot SE 3; H335	Specific target organ toxicity - single exposure, category 3, respiratory irritation

Summary of hazard statements in section 3:

H302	May be harmful if swallowed
H332	May be harmful if inhaled
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H311	Harmful in contact with skin
H317	May cause an allergic skin reaction
H314	Causes severe skin burns and eye damage
H412	Harmful to aquatic life with long lasting effects
H312	May be harmful in contact with skin
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H315	Causes skin irritation
H335	May cause respiratory irritation

Manufacturer Statement:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations. The responsibility to provide a safe workplace remains with the user. The user should consider the health hazards and safety information contained herein as a guide and should take those precautions required in an individual operation to instruct employees and develop work practice procedures for a safe work environment. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. It is the responsibility of the user to comply with all applicable laws and regulations applicable to this material.

NFPA: 2-0-0

HMIS: 2-0-0